

ORIGA SYSTEM PLUS OSP-P

The "ORIGINAL" rodless pneumatic cylinders

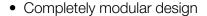




A NEW Modular Linear Drive System

With this second generation linear drive Parker Origa offers design engineers complete flexibility. The well known ORIGA cylinder has been further developed into a combined linear actuator, guidance and control package. It forms the basis for the new, versatile ORIGA SYSTEM PLUS linear drive system.

All additional functions are designed into modular system components which replace the previous series of cylinders.



- Compact design
- Widest capability for speed, load and movement profiles
- End caps can be rotated 4 x 90°
- High loads and moments
- High service life up to 8,000km

- Low friction forces ≥ high action forces
- Wide speed range (0.005 – 30m/s)
- Modular System easy to mount guides, brakes and displacement measuring system



Parker Origa rodless pneumatic cylinders are the first rodless cylinders that have been approved for use in potentially explosive atmospheres in Equipment Group II, Category 2 GD.

The Cylinders are to the ATEX Certification 94/9/EG (ATEX 95) for Pneumatic Components.

For full details and information on OSP-P range of rodless cylinders please see catalogue no.: P-A4P011GB

Products for Potentially Explosive Atmospheres



Special Versions



for use in Ex-Areas



for Clean Room Applications certified to DIN EN ISO 14644-1



Stainless steel version for special applications



with special pneumatic cushioning system for cycle time optimization, for Ø 16 to 50 mm – on request



High Temperature Version for temperatures up to +120°C



Low Temperature Version for temperatures down to -40°C



Slow Speed Version v = 0.005 - 0.2 m/s



High Speed Version v_{max.} = 30 m/s



Cylinders with extreme long strokes Stroke length up to 41 m



* Information on electrical linear drives series OSP-E, please refer to catalogue P-A4P017GB

Basic Linear Drive		BASIC GUIDE	
Standard Version			
Series OSP-P		Series OSPP-BG	
Series OSP-E* Belt drive	0=		
Belt drive with integrated Guides		Duplex Connection	
Vertical belt drive with recirculating		- T	
ball bearing guide • Series OSP-E*	13	Series OSP-P	Charles and the same of the sa
Screw drive (Ball Screw, Trapezoidal			0=
Screw)			
		Multiplex Connection	
A		Series OSP-P	
Air Connection on the End-face or both at One End			The state of the s
Series OSP-P		Linear Guides	
		- SLIDELINE	1 7
Long-Stroke Cylinders		Series OSP-P	- 0
for strokes up to 41 m		Series OSP-E Screw drive*	18004
Series OSP-P	O-		
		Linear Guides	
Clean Room Cylinder		- POWERSLIDE	The state of the s
certified to	d'an agricul	Series OSP-P Series OSP-E Belt drive*	1 7
DIN EN ISO 14644-1	100	Series OSP-E Screw drive*	
Series OSP-P	0	Linear Guides	
Series OSP-ESB		- PROLINE	
	-	Series OSP-P	THE D
Products for		Series OSP-E Belt drive* Series OSP-E Screw drive*	
ATEX Areas			
Series OSP-P		Linear Guides	
Rodless Cylinders	Q	- STARLINE	- 11
		Series OSP-P	100
Products for	-	Lineary Ordina	
ATEX Areas		Linear Guides – KF	
• Selles OSF-F			
Rodless Cylinders with Linear Guide BASIC GUIDE		Series OSP-P	
With Emedi duide BAGIO doibe			
Products for		Heavy Duty Linear Guides	
ATEX Areas		– HD	
• Series OSP-P	1 1 1 1	Series OSP-P	
Rodless Cylinders		Series OSP-E Screw drive*	
with Linear Guide SLIDELINE		Laborate Park and a second de-	_
D: .:		Intermediate stop module – ZSM	
Bi-parting Version		- 23IVI	
Series OSP-P	- III	o Oction COD D	
		Series OSP-P	
		Brakes	
Integrated 3/2 Way Valves	N. C.	Active Brakes	11
Series OSP-P			1.
	0		
Clevis Mounting		Passive Brakes	1
Series OSP-P	1 11 11		
Series OSP-E Belt drive*			
Series OSP-E Screw drive*			
End Cap Mounting		Magnetic Switches	
		Series OSP-P Series OSP-E Belt drive*	
Series OSP-P Series OSP-E Belt drive*	0=	Series OSP-E Beit drive* Series OSP-E Screw drive*	100
Series OSP-E Screw drive*		ATEX-Versions	
	(1980)	SENSOFLEX-Measuring system	
Mid-Section Support		Series SFI-plus	
Series OSP-P	N. T.		
Series OSP-E Belt drive* Series OSP-E Screw drive*			
Conco Con L Concw unive		V-1-1-0	
Inversion Mounting		Variable Stop VS	THE RESERVE OF THE PARTY OF THE
Series OSP-P	3	Series OSP-P with Linear Guide STL, KF, HD	-
Series OSP-E Belt drive*		with Linear duide 31L, NF, HD	
Series OSP-E Screw drive*			100
			L



Origa System Plus

- Innovation from a proven design

A completely new generation of linear drives which can be simply and neatly integrated into any machine layout.

A NEW MODULAR LINEAR DRIVE **SYSTEM**

With this second generation linear drive Parker Origa offers design engineers complete flexibility. The well known ORIGA cylinder has been further developed into a combined linear actuator, guidance and control package. It forms the basis for the new, versatile ORIGA SYSTEM PLUS linear drive system.

All additional functions are designed into modular system components which replace the previous series of cylinders.

MOUNTING RAILS ON 3 SIDES

Mounting rails on 3 sides of the cylinder enable modular components such as linear guides, brakes, valves, magnetic switches etc. to be fitted to the cylinder itself. This solves many installation problems, especially where space is

The modular system concept forms an ideal basis for additional customerspecific functions.

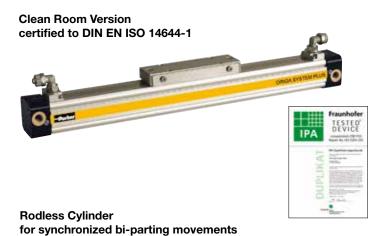
Magnetic piston as standard

limited. - for contactless position sensing on three sides of the Corrosion resistant steel cylinder. outer sealing band and robust wiper system on the carrier for use in aggressive environments. Proven corrosion resistant steel inner sealing band for optimum **Combined clamping** sealing and extremely low friction. for inner and outer sealing band with dust cover. Stainless steel screws optional. Low friction piston seals for optimized running characteristics Optimized cylinder profile Install the OSP-P System for maximum stiffness and to simplify design work! minimum weight. Integral The files are compatible air passages enable both air with all popular CAD systems End cap can be rotated to any one connections to be positioned and package hardware. of the four positions (before or after at one end, if desired. delivery) so that the air connection

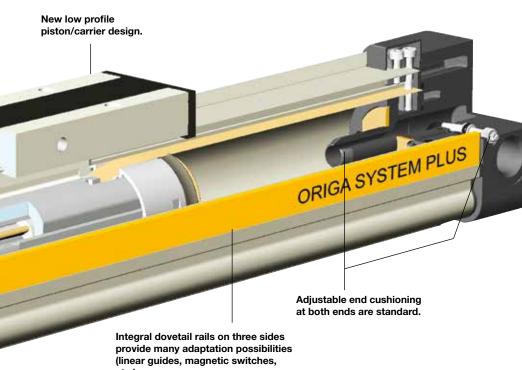


can be in any desired position.

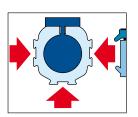
Origa OSP-P Rodless Cylinders







Modular system components are simply clamped on.



INTEGRATED VOE VALVES The complete compact solution for optimal cylinder control.







BASIC GUIDE Compact, robust plain bearing guide for medium loads.



SLIDELINE Guide system for moderate loads. Optional with Active- / Passive-Brake.



POWERSLIDE Roller guide for high loads and rough conditions.



PROLINE
The compact
aluminium roller
guide for high loads
and velocities.
Optional with
Active- / PassiveBrake.



STARLINE
Recirculating ball
bearing guide for
very high loads
and precision.



KF GUIDE
Recirculating ball
bearing guide
- the mounting
dimensions
correspond to
FESTO Type:
DGPL-KF



HEAVY DUTY GUIDE HD for heavy duty applications.



VARIABLE STOP VS The variable stop provides simple stroke limitation.



PASSIVE BRAKE reacts automatically to pressure failure.



ACTIVE BRAKE pneumatic brake for secure, positive stopping at any position.





Options and Accessories for system versatility

Series OSP-P

STANDARD VERSIONS OSP-P10 to P80

Standard carrier with integral guidance. End cap can be rotated 4 x 90° to position air connection on any side.

Magnetic piston as standard. Dovetail profile for mounting of accessories and the cylinder itself.



LONG-STROKE VERSION

For extremely long strokes up to max. 41m



BASIC CYLINDER OPTIONS

CLEAN ROOM CYLINDERS

For use in clean room applications, certified with the IPA-Certificate (to DIN EN ISO 14644-1).

The special design of the linear drive enables all emissions to be led away.

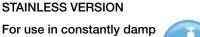
ATEX-Version

For use in Ex-Areas



BOTH AIR CONNECTIONS AT ONE END

For simplified tubing connections and space saving.



or wet environments. All screws are A2 quality stainless steel (material no.1.4301 / 1.4303)

SLOW SPEED OPTIONS

from 0.005 to 0.2 m/s.



INTEGRATED VOE VALVES

The complete compact solution for optimal cylinder control.

Specially formulated grease lubrication facilitates slow, smooth and uniform piston travel in the speed range

Minimum achievable speeds are dependent on several factors. Please consult our technical department.

Slow speed lubrication in combination with Viton® on demand. Oil free operation preferred.



DUPLEX CONNECTION

The duplex connection combines two OSP-P cylinders of the same size into a compact unit with high performance.

VITON® VERSION For use in an environment with high temperatures or in chemically aggressive

All seals are made of Viton®. Corrosion resistant steel sealing bands.

areas.



END-FACE AIR CONNECTION

To solve special installation problems.





MULTIPLEX CONNECTION

The multiplex connection combines two or more OSP-P cylinders of the same size into one unit.

The orientation of the carriers can be freely selected.





ACCESSORIES

MAGNETIC SWITCHES TYPE RS, ES, RST, EST

For electrical sensing of end and intermediate piston positions, also in EX-Areas.



MOUNTING FOR OSP-P10 UP TO P80

CLEVIS MOUNTING

Carrier with tolerance and parallelism compensation for driving loads supported by external linear guides.



MID-SECTION SUPPORT

For supporting long cylinders or mounting the cylinder by its dovetail rails.



END CAP MOUNTING

For end-mounting of the cylinder.



The inversion mounting transfers the driving force to the opposite side, e.g. for dirty environments.

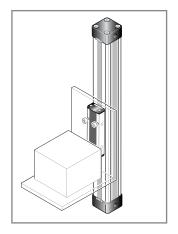




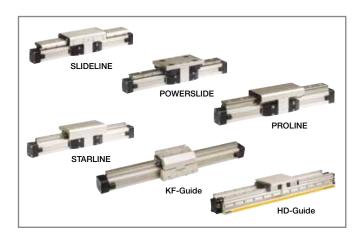


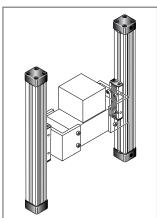
OSP-P Application examples

ORIGA SYSTEM PLUS - rodless linear drives offer maximum flexibility for any application.



The high load capacity of the piston can cope with high bending moments without additional guides.

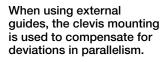


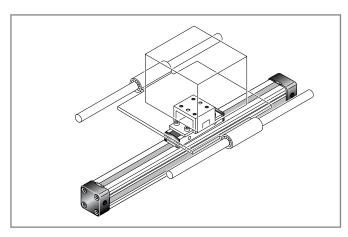


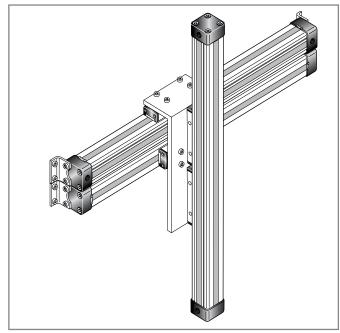
The mechanical design of the OSP-P allows synchronised movement of two cylinders.

Integrated guides offer optimal guidance for applications requiring high performance, easy assembly and maintenance free operation.

Optimal system performance by combining multi-axis cylinder combinations.







For further information and assembly instructions, please contact your local Parker Origa dealer.



Rodless Pneumatic Cylinder Ø 10-80 mm

Standard Versions:

- Double-acting with adjustable end cushioning
- With magnetic piston for position sensing

Long-Stroke Cylinders for stroke lenghts up to 41 m See page 133

Special Versions:

- Cushioning system for cycle time optimization (on request)
- Clean room cylinders
- ATEX-Version
 - VEISIOIT 🌑
- Stainless steel screws
- Slow speed lubrication
- Viton® seals
- Both air connections on one end
- Air connection on the end-face
- Integrated Valves

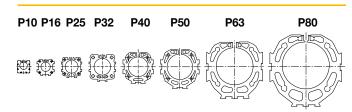






- End cap can be rotated 4 x 90° to position air connection as desired
- Free choice of stroke length up to 6000 mm, Long-Stroke version (Ø50-80mm) for stroke lengths up to 41 m

Size Comparison



Characteristics	Description	
General Features		
Туре	Rodless cylinder	
Series	OSP-P	
System	Double-acting, with cushioning, position sensing capability	
Mounting	See drawings	
Air Connection	Threaded	
Ambient T _{min}	-10 °C Other temperature ranges	
temperature range T _{max}	+80 °C on request	
Installation	In any position	
Medium	Filtered, unlubricated compressed air (other media on request)	
Lubrication	Permanent grease lubrication (additional oil mist lubrication not required	
	Option: special slow speed grease	
Material		
Cylinder Profile	Anodized aluminium	
Carrier (piston)	Anodized aluminium	
End caps	Aluminium, lacquered / Plastic (P10)	
Sealing bands	Corrosion resistant steel	
Seals	NBR (Option: Viton®)	
Screws	Galvanized steel	
	Option: stainless steel	
Dust covers, wipers	Plastic	
Max. operating pressure p _{max}	8 bar	



Loads, Forces and Moments

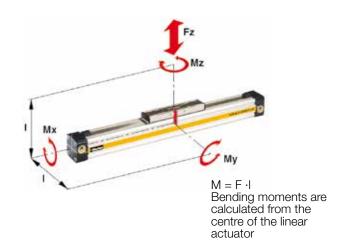
Choice of cylinder is decided by:

- Permissible loads, forces and moments
- Performance of the pneumatic end cushions.

The main factors here are the mass to be cushioned and the piston speed at start of cushioning (unless external cushioning is used, e. g. hydraulic shock absorbers).

The adjacent table shows the maximum values for light, shock-free operation, which must not be exceeded even in dynamic operation. Load and moment data are based on speeds $v \le 0.5$ m/s.

When working out the action force required, it is essential to take into account the friction forces generated by the specific application or load.



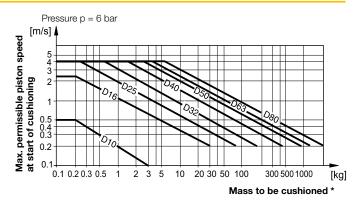
Cylinder-	Theoretical	effektive	ma	x. Mom	ents	max. Load	Cushion
Series Ø [mm]	Action Force at 6 bar [N]	Action Force F _A at 6 bar [N]	Mx [Nm]	My [Nm]	Mz [Nm]	F [N]	Length [mm]
OSP-P10	47	32	0.2	1	0.3	20	2.5 *
OSP-P16	120	78	0.45	4	0.5	120	11
OSP-P25	295	250	1.5	15	3	300	17
OSP-P32	483	420	3	30	5	450	20
OSP-P40	754	640	6	60	8	750	27
OSP-P50	1178	1000	10	115	15	1200	30
OSP-P63	1870	1550	12	200	24	1650	32
OSP-P80	3016	2600	24	360	48	2400	39

A rubber element (non-adjustable) is used for end cushioning. To deform the rubber element enough to reach the absolute end position would require a Δp of 4 bar!

Cushioning Diagram

Work out your expected moving mass and read off the maximum permissible speed at start of cushioning. Alternatively, take your desired speed and expected mass and find the cylinder size required.

Please note that piston speed at start of cushioning is typically ca. 50 % higher than the average speed, and that it is this higher speed which determines the choice of cylinder.



* For cylinders with linear guides or brakes, please be sure to take the mass of the carriage or the brake housing into account.

If the permitted limit values are exceeded, either additional shock absorbers should be fitted in the area of the centre of gravity or you can consult us about our special cushioning system – we shall be happy to advise you on your specific application.

Weight (mass) [kg]

Cylinder series (Basic cylinder)	Weight (Mass) [kg] At 0 mm stroke per 100 mm stroke		
OSP-P10	0.087	0.052	
OSP-P16	0.22	0.1	
OSP-P25	0.65	0.197	
OSP-P32	1.44	0.354	
OSP-P40	1.95	0.415	
OSP-P50	3.53	0.566	
OSP-P63	6.41	0.925	
OSP-P80	12.46	1.262	



Integrated 3/2 Way Valves **VOE**

Series OSP-P25, P32, P40 and P50

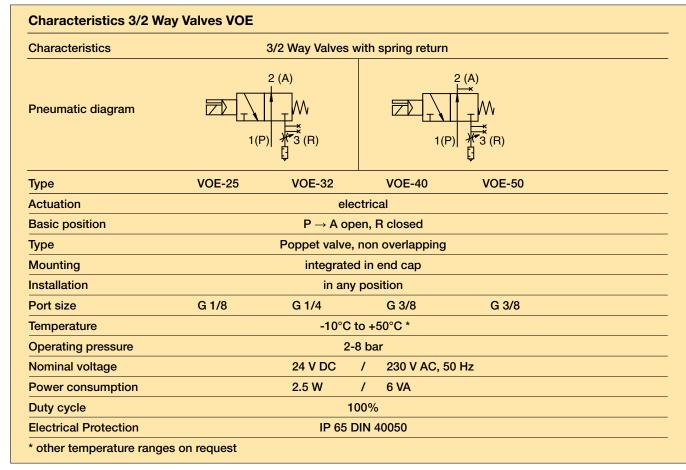
For optimal control of the OSP-P cylinder, 3/2 way valves integrated into the cylinder's end caps can be used as a compact and complete solution. They allow for easy positioning of the cylinder, smooth operation at the lowest speeds and fast response, making them ideally suited for the direct control of production and automation processes.



Features:

- Complete compact solution
- Various connection possibilities:
 Free choice of air connection with rotating end caps with VOE valves, Air connection can be rotated 4 x 90°
- Solenoid can be rotated 4 x 90°,
- Pilot valve can be rotated 180°
- High piston velocities can be achieved with max. 3 exhaust ports
- Minimal installation requirements

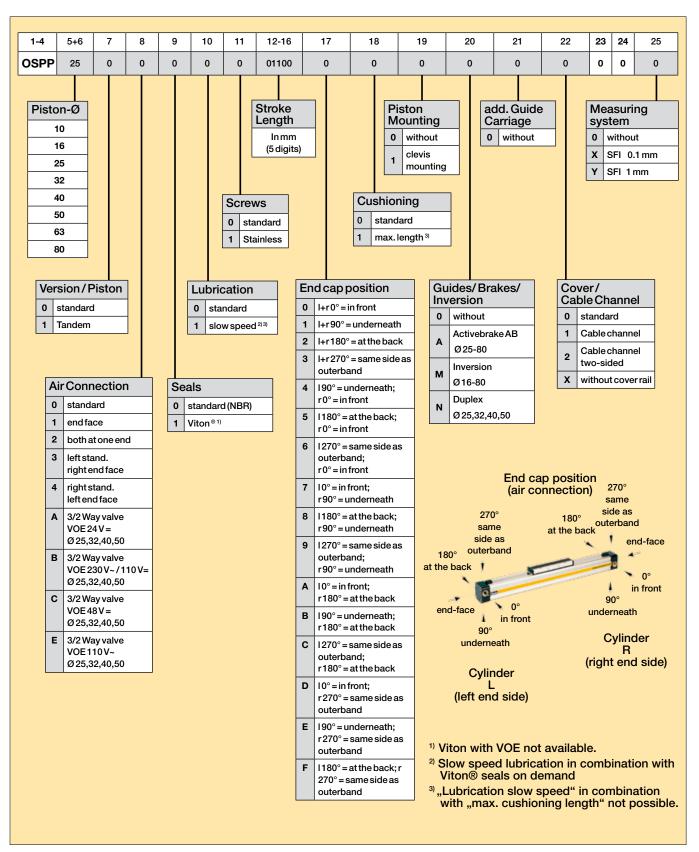
- Requires just one air connection per valve
- Optimal control of the OSP-P cylinder
- Excellent positioning characteristics
- Integrated operation indicator
- Integrated exhaust throttle valve
- Manual override indexed
- Adjustable end cushioning
- Easily retrofitted please note the increase in the overall length of the cylinder!



For further technical information see catalogue P-A4P011GB



Order Instructions - Basic Cylinder





Long Stroke Cylinder \emptyset 50-80 mm for strokes up to 41 m

Standard Versions:

- Double-acting with adjustable end cushioning
- With magnetic piston for position sensing

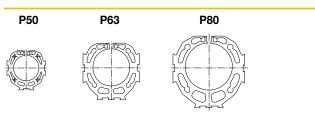
Special Versions:

- Stainless steel screws
- Slow speed lubrication
- Viton® seals

Options:

- Displacement measuring system SFI-plus
- Active brake AB..







Weight (mass) [kg]

Cylinder series (Basic cylinder)	Weight (Mass) [kg] At 0 mm stroke per 100 mm stroke	
OSP-P50LS	3.53	0.566
OSP-P63LS	6.41	0.925
OSP-P80LS	12.46	1.262

Characteristics	Description	
General Features		
Туре	Rodless cylinder	
Series	OSP-P	
System	Double-acting, with cushioning, position sensing capability	
Mounting	See drawings	
Air Connection	Threaded	
Ambient T _{min}	10 °C Other temperature ranges	
temperature range T _{max}	+40 °C on request	
Installation	Vertical, horizontal (piston at top or at bottom)	
Medium	Filtered, unlubricated compressed air (other media on request)	
Lubrication	Permanent grease lubrication (additional oil mist lubrication not required)	
	Option: special slow speed grease	
Material Outline Describe	And discontinuous	
Cylinder Profile	Anodized aluminium	
Carrier (piston)	Anodized aluminium	
End caps	Anodized aluminium	
Sealing bands	Corrosion resistant steel	
Seals	NBR (Option: Viton®)	
Screws	Galvanized steel	
	Option: stainless steel	
	Plastic	
Dust covers, wipers		
Dust covers, wipers Max. operating pressure p _{max} Max. speed v	Plastic 8 bar	

For further technical information see catalogue P-A4P011GB



Clean Room Cylinder Ø 16-32 mm Certified to DIN EN ISO 14644-1

Standard Versions:

- Double-acting with adjustable end cushioning
- With magnetic piston for position sensing
- Stainless steel screws

Special Versions:

- Slow speed lubrication
- Viton® seals

Features:

- Clean room classification ISO Class 4 at $v_m = 0.14$ m/s ISO Class 5 at $v_m = 0.5$ m/s
- Suitable for smooth slow speed operation down to $v_{min} = 0.005 \text{ m/s}$
- Optional stroke length up to 1200 mm (longer strokes on request)
- Low maintenance
- Compact design with equal force and velocity in both directions
- Aluminium piston with bearing rings to support high direct and cantilever loads







Size Comparison

P16	P25	P32

Weight (mass) [kg]

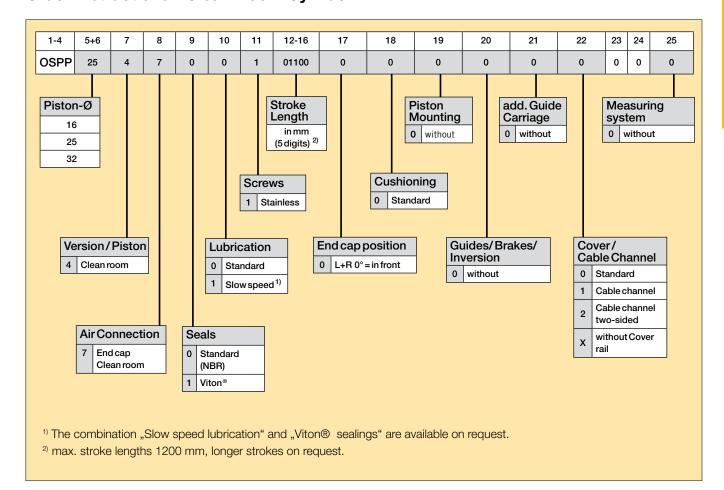
Cylinder series	Weight (Mass) [kg]		
(Basic cylinder)	At 0 mm stroke per 100 mm stroke		
OSP-P16	0.22	0.1	
OSP-P25	0.65	0.197	
OSP-P32	1.44	0.354	

For further technical information see catalogue P-A4P011GB

Characteristics	Description	
General Features		
Туре	Rodless cylinder	
Series	OSP-P	
System	Double-acting, with cushioning, position sensing capability	
Mounting	See drawings	
Air Connection	Threaded	
Ambient T _{min}	-10 °C Other temperature ranges	
temperature range T _{max}	+80 °C on request	
Installation	In any position	
Medium	Filtered, unlubricated compressed air (other media on request)	
Lubrication	Permanent grease lubrication (additional oil mist lubrication not required)	
	Option: special slow speed grease	
Material		
Cylinder Profile	Anodized aluminium	
Carrier (piston)	Anodized aluminium	
End caps	Aluminium, lacquered	
Sealing bands	Corrosion resistant steel	
Seals	NBR (Option: Viton®)	
Screws	Stainless steel	
Covers	Anodised aluminium	
Guide plate	Plastic	
Max. operating pressure p _{max}	8 bar	



Order Instructions - Clean Room Cylinder



Components for EX-Areas

(Ex)



Information for ATEX-Directives

The rodless pneumatic cylinders of Parker Origa are the first linear drive unit, for that Ex range in the group of equipment II, Category 2 GD are certified.

Detail informations for use pneumatic components in Ex-Areas see leaflet PDE2584TCUK "EU Directive 94/9/EG (ATEX 95) for Pneumatic Components".

Rodless Cylinder Ø 10-80 mm Basic Cylinder - Series: OSP-P .. ATEX



Plain Bearing Guide Ø 16-80 mm SLIDELINE - Series: SL .. ATEX



BASIC GUIDE Ø 25-50 mm

Basic Guide - Series: BG .. ATEX



Technical Data (deviant to the Standard Cylinder)

Characteristics	Description	
General Features		
Ambient T _{min}	-10 °C	
temperature range T _{max}	+60 °C	
Max. switching frequency	1 (double stroke/s) Basic cylinder 0.5 (1stroke/s) Cylinder with guide	
Operating pressure range p _{max}	Max. 8 bar	
Max. speed v _{max}	3 (Basic cylinder) 2 (Cylinder with guide SLIDELINE and cylinder with	
	guide BASIC GUIDE)	
Medium	Filtered, unlubricated compressed air - free from water and dirt to	
	ISO 8573-1	
	Solids: Class 7 particle size < 40 µm for Gas	
	Water content: pressure dew point +3 °C, class 4, but at least 5 °C below	
	minimum operating temperature	
Noise level	70 dB (A)	
Information for materials		
Aluminium	See data sheet "Material"	
Lubrication	See security data sheet "Grease for use in Cylinder with guides"	
Sealing bands	Corrosion resistant steel	

Equipment Group II Categorie 2GD

Rodless cylinder:
☐ II 2GD c T4 T135°C -10°C≤Ta≤+60°C

Series	Size	Stroke range	Accessories
OSP-P	Ø 10 to 80	1– 6000 mm	Mountings programme
BASIC GUIDE	Ø 25 to 50	1– 6000 mm	Mountings programme
SLIDELINE	Ø 16 to 80	1– 5500 mm	Mountings programme

For further technical information see catalogue P-A4P011GB



Synchronised Rodless Cylinder Ø 40 mm

For synchronised bi-parting movements Type OSP-P40-SL-BP

Applications:

- Opening and closing operations
- Gripping of workpieces outside
- Gripping of hollow workpieces inside
- Gripping underneath larger objects
- Clamping force adjustable via pressure regulator

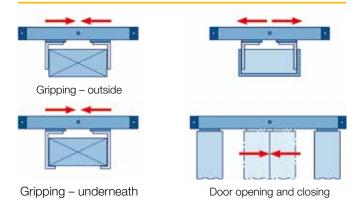
Features:

- Accurate bi-parting movement through toothed belt synchronization
- Optimum slow speed performance
- Increased action force
- Anodized aluminium guide rail with prism-form slideway arrangement
- Adjustable polymer slide units
- Combined sealing system with polymer and felt elements to remove dirt and lubricate the slideway
- Integrated grease nipples for guide lubrication





Applications:



Characteristics	Description
General Features	
Туре	Rodless cylinder for synchronised bi-parting movements
Series	OSP-P
System	Double-acting with end cushioning for contactless position sensing
Guide	Slideline SL40
Synchronisation	Toothed belt
Mounting	See drawings
Ambient temperture range	-10 °C to +60 °C
Installation	In any position
Medium	Filtered, unlubricated compressed air (other media on request)
Lubrication	Special slow speed grease - additional oil mist lubrication not required
Operating pressure p _{max}	6 bar
Cushioning middle position	Elastic buffer
Max. speed v _{max}	0.2 m/s
Max. stroke of each stroke	500 mm
Max . mass per guide carrier	25 kg
Max . moments on guide carr	rier
Lateral moment Mx _{max}	25 Nm
Axial moment My _{max}	46 Nm
Rotating moment Mz _{max}	46 Nm
Material	
Toothed belt Steel-corded po	plyurethane
Belt wheel Aluminium	

For further technical information see catalogue P-A4P011GB





Adaptive modular system

The Origa system plus – OSP – provides a comprehensive range of linear guides for the pneumatic and electric linear drives.

Advantages:

- Takes high loads and forces
- High precision
- Smooth operation
- Can be retrofitted
- Can be installed in any position

Rodless Pneumatic Cylinder Series OSP - P

Piston diameters 10 - 80 mm

See page 129 (Standard) See page 136 (ATEX-Version)



BASIC GUIDE

Compact, robust plain bearing guide for medium loads.

Piston diameters 25 - 50 mm

See page 139 (Standard) See page 136 (ATEX-Version)



Linear Guides

SLIDELINE

The cost-effective plain bearing guide for medium loads. Active/ Passive Brake optional.

Piston diameters 16 - 80 mm

See page 141 (Standard) See page 136 (ATEX-Version)



POWERSLIDE

The roller guide for heavy loads and hard application conditions

Piston diameters 16 - 50 mm

See page 143



PROLINE

The compact aluminium roller guide for high loads and velocities. Active/ Passive Brake optional. Piston diameters 16 – 50 mm

See page 145



STARLINE

Recirculating ball bearing guide for very high loads and precision

Piston diameters 16 - 50 mm

See page 147



KF GUIDE

Recirculating ball bearing guide. Correspond to FESTO dimensions (Type DGPL-KF)

Piston diameters 16 - 50 mm

See page 151



HD HEAVY DUTY GUIDE

Recirculating ball bearing guide for highest loads and greatest accuracy.

Piston diameters 25 - 50 mm

See page 153





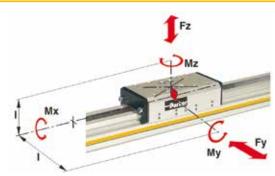
Plain Bearing Guide BASIC GUIDE

Series BG 25 to 50 for Linear Drive Compact, robust plain bearing guide for medium loads

Features:

- Compact: guide rail integrated in cylinder profile tube
- Robust: wiper system and grease nipples for long service life
- smooth operation
- simple to (re-) adjust
- Integrated grease nipples
- Any length of stroke up to 6000 mm (longer strokes on request)

Loads, Forces and Moments



Technical Data

The table shows the maximum permissible values for smooth operation, which should not be exceeded even under dynamic conditions.

The load and moment figures apply to speeds v < 0.2 m/s.

For further technical information see catalogue P-A4P011GB

* Please note:

In the cushioning diagram, add the mass of the guide carriage to the mass to be cushioned.

$$\frac{Mx}{Mx_{max}} + \frac{My}{My_{max}} + \frac{Mz}{Mz_{max}} + \frac{Fy}{Fy_{max}} + \frac{Fz}{Fz_{max}} \leq 1$$

The sum of the loads should not exceed >1.

Series	Ma	ax. Momer [Nm]	nts	Max. Load [Nm]		asic Guide (g]	Mass* of guide carriage [kg]	Cushion Length [mm]
	Mx	My	Mz	Fy, Fz	at 0 mm stroke	per 100 mm stroke		
BG25	10	28	28	590	1.09	0.22	0.29	17
BG32	17	43	43	850	2.26	0.38	0.69	20
BG40	39	110	110	1600	3.52 0.41		1.37	27
BG50	67	165	165	2000	5.30	0.58	1.91	30



Options:

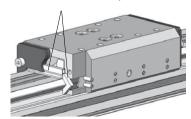
- Corrosion resistant version available on request
- VOE-Valves

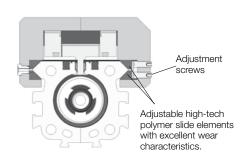
Accessories:

- Mid-Section Support
- End Cap Mountings
- Magnetic Switches

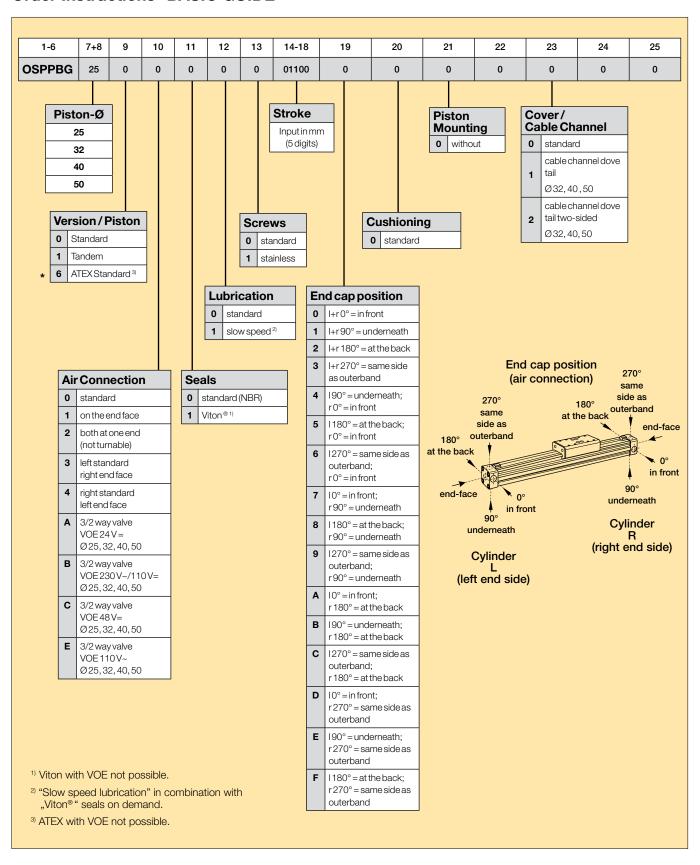
Loads, Forces and Moments

Composite sealing system with high-tech polymer and felt wiper elements to remove dirt and lubricate the slideways.





Order Instructions- BASIC GUIDE





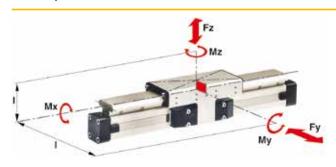
Plain Bearing Guide SLIDELINE

Series SL 16 to 80 for Linear Drive

Features:

- ATEX-version (without brake) is also available See page 136
- Anodised aluminium guide rail with prism-shaped slideway arrangement
- Adjustable plastic slide elements optional with integral brake
- Composite sealing system with plastic and felt wiper elements to remove dirt and lubricate the slideways
- Corrosion resistant version available on request
- Any length of stroke up to 5500 mm (longer strokes on request)

Loads, Forces and Moments



Technical Data

The table shows the maximum permissible values for smooth operation, which should not be exceeded even under dynamic conditions.

The load and moment figures apply to speeds v < 0.2 m/s.

For further technical information see catalogue P-A4P011GB

* Please note:

In the cushioning diagram, add the mass of the guide carriage to the mass to be cushioned.

- Only with integrated brake: Braking force on dry oil-free surface Values are decreased for lubricated slideways
- 2) Corrosion resistant fixtures available on request

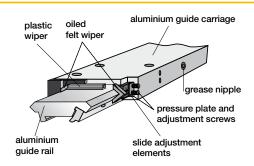


Integrated Brake (optional) for series OSP-P25 to OSP-P50:

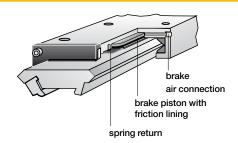
- Actuated by pressure
- Released by exhausting and spring return

For further technical information see catalogue P-A4P011GB

Carriage Without Brake



Option - Integrated Brake

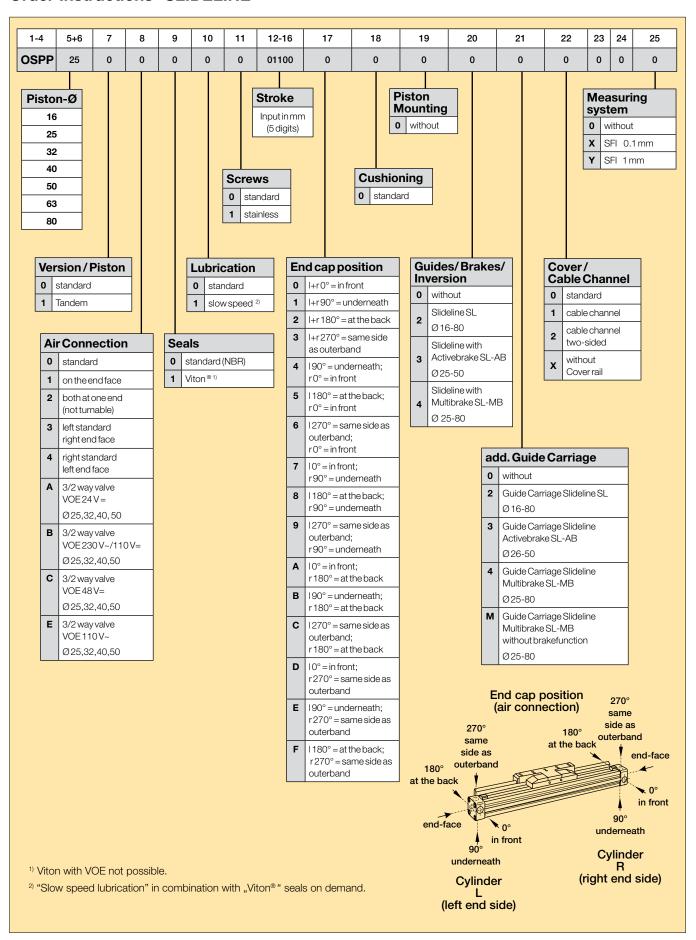


Series	For linear drive	M	ax. mome [Nm]	ents	Max. loads [N]	Maximum braking force		Mass of linear drive with guide [kg]		SLIDE	'-No. ** ELINE ²⁾ out cylinder
		Mx	Му	Mz	Fy, Fz	at 6 bar [N] 1)	with increase 0 mm per stroke 100 mm stroke		[kg]	without brake	with brake
SL16	OSP-P16	6	11	11	325	-	0.57	0.22	0.23	20341	-
SL25	OSP-P25	14	34	34	675	325	1.55	0.39	0.61	20342	20409
SL32	OSP-P32	29	60	60	925	545	2.98	0.65	0.95	20196	20410
SL40	OSP-P40	50	110	110	1600	835	4.05	0.78	1.22	20343	20411
SL50	OSP-P50	77	180	180	2000	1200	6.72 0.97		2.06	20195	20412
SL63	OSP-P63	120	260	260	2500	-	11.66 1.47		3.32	20853	-
SL80	OSP-P80	120	260	260	2500	-	15.71 1.81		3.32	21000	-

** Please use this order pattern: Order-No. + "stroke in mm" (5 digits)
Example: SLIDELINE guide without brake D25 mm, stroke 1000 mm: 20342-01000



Order Instructions- SLIDELINE





Roller Guide **POWERSLIDE**

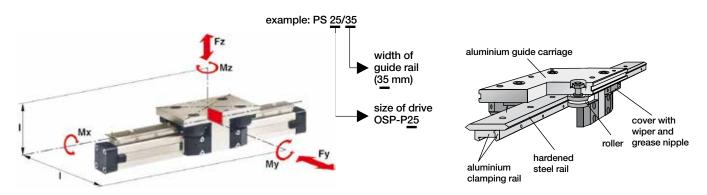
Series PS 16 to 50 for Linear Drive

Features:

- Anodised aluminium guide carriage with vee rollers having 2 rows of ball bearings
- Hardened steel guide rail
- Several guide sizes can be used on the same drive
- Corrosion resistance version available on request
- Max. speed v = 3 m/s,
- Tough roller cover with wiper and grease nipple
- Any length of stroke up to 3500 mm, (longer strokes on request)



Loads, Forces and Moments



Technical Data

The table shows the maximum per-missible values for smooth operation, which should not be exceeded even under dynamic conditions.

For further technical information see catalogue P-A4P011GB

* Please note:

In the cushioning diagram, add the mass of the guide carriage to the mass to be cushioned.

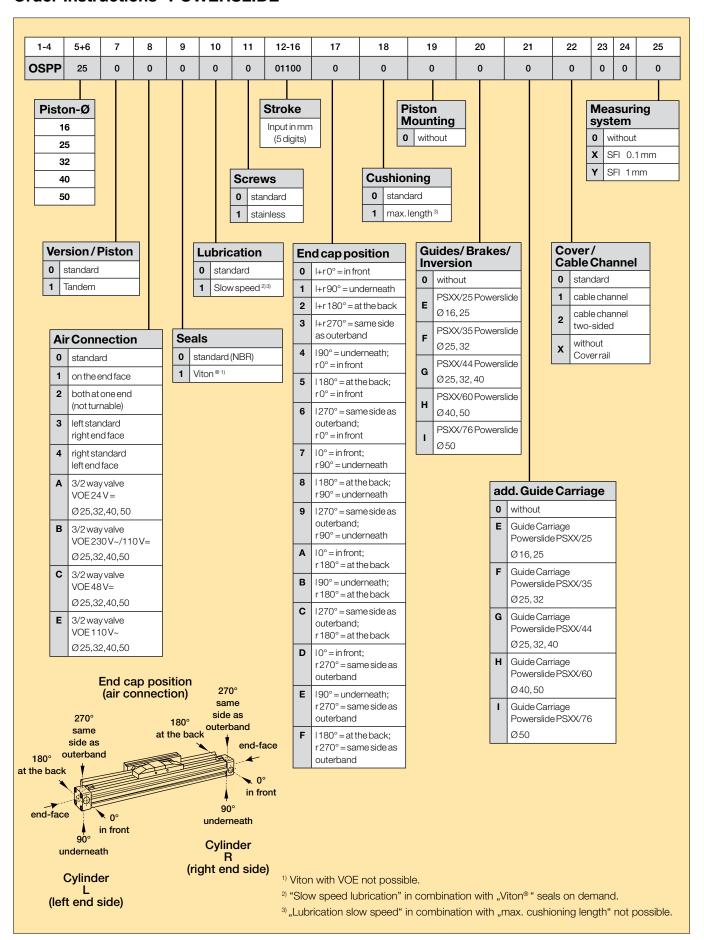
Series	For linear drive	N	/lax. Momer [Nm]					Mass* guide carriage	Order-No ** POWERSLIDE Guide
		Mx	Му	Mz	Fy, Fz	with 0 mm stroke			without cylinder ¹⁾
PS 16/25	OSP-P16	14	45	45	1400	0.93	0.24	0.7	20285
PS 25/25	OSP-P25	14	63	63	1400	1.5	0.4	0.7	20015
PS 25/35	OSP-P25	20	70	70	1400	1.7	0.4	0.8	20016
PS 25/44	OSP-P25	65	175	175	3000	2.6	0.5	1.5	20017
PS 32/35	OSP-P32	20	70	70	1400	2.6	0.6	0.8	20286
PS 32/44	OSP-P32	65	175	175	3000	3.4	0.7	1.5	20287
PS 40/44	OSP-P40	65	175	175	3000	4.6	1.1	1.5	20033
PS 40/60	OSP-P40	90	250	250	3000	6	1.3	2.2	20034
PS 50/60	OSP-P50	90	250	250	3000	7.6	1.4	2.3	20288
PS 50/76	OSP-P50	140	350	350	4000	11.5	1.8	4.9	20289

¹⁾ corrosion resistance version available on request (max. loads and moments are 25% lower)

^{**} Please use this order pattern: Order-No. + "stroke in mm" (5 digits) Example: PS25/25 Guide D25 mm, stroke 1000 mm: 20015-01000



Order Instructions- POWERSLIDE





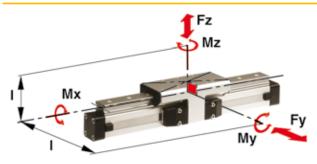
Aluminium Roller Guide **PROLINE**

Series PL 16 to 50 for Linear Drive

Features:

- High precision
- High velocities (10 m/s)
- Smooth operation low noise
- Integated wiper system
- Long life lubrication
- Compact dimensions compatible to Slideline plain bearing guide
- Any length of stroke up to 3750 mm

Loads, Forces and Moments



Technical Data

The table shows the maximal permissible loads. If multiple moments and forces act upon the cylinder simultaneously, the following equation applies:

$$\frac{Mx}{Mx_{max}} + \frac{My}{My_{max}} + \frac{Mz}{Mz_{max}} + \frac{Fy}{Fy_{max}} + \frac{Fz}{Fz_{max}} \leq 1$$

The sum of the loads should not exceed >1. With a load factor of less than 1, service life is 8000 km

The table shows the maximum permissible values for light, shock-free operation, which must not be exceeded even under dynamic conditions.

For further technical information see catalogue P-A4P011GB

* Please note:

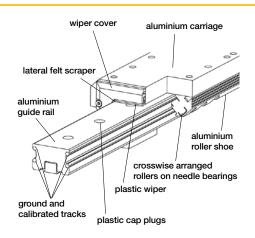
The mass of the carriage has to be added to the total moving mass when using the cushioning diagram



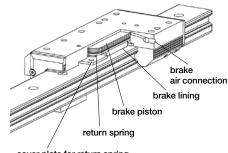
Integrated Brake (optional) for series OSP-P25 to OSP-P50:

- Actuated by pressurisation
- Released by depressurisation and spring actuation

Carriage Without Brake



Option - Integrated Brake



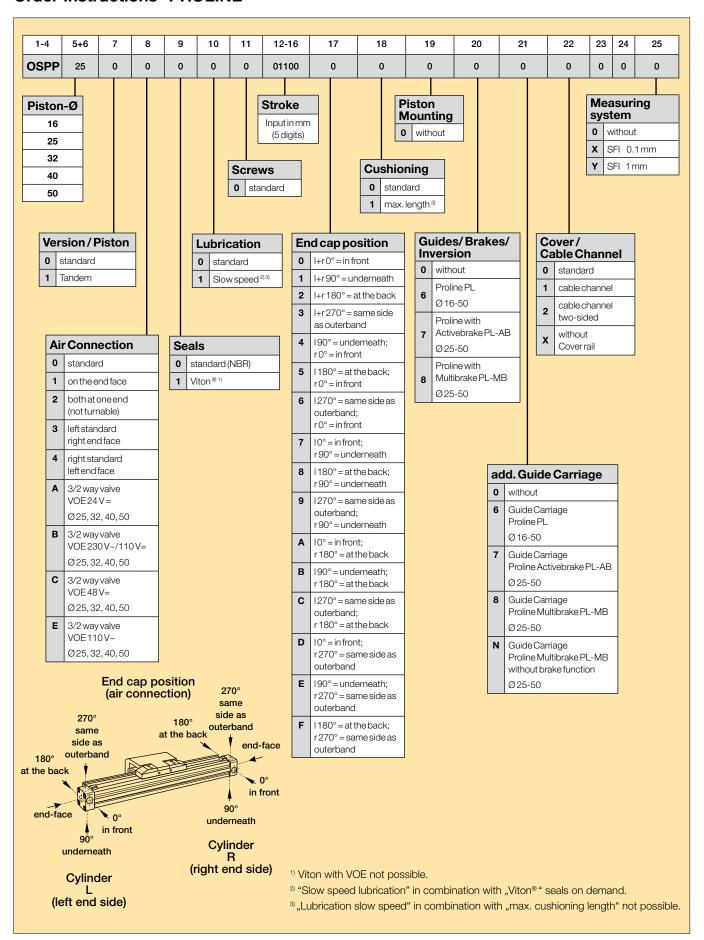
cover plate for return spring

Series	For linear drive	Ma	ex. Mome [Nm]	ent	Max. loads [N]	Maximum braking force		Mass of linear drive with guide [kg]		PRO	r-No ** PLINE out cylinder
		Mx	My	Mz	Fy, Fz	at 6 bar [N] 1)	with 0 mm stroke	with increase 0 mm per		without Brake	with Brake
PL 16	OSP-P16	8	12	12	542	-	0.55			20855	-
PL 25	OSP-P25	16	39	39	857	on request	1.65	0.40	0.75	20856	20860
PL32	OSP-P32	29	73	73	1171	on request	3.24 0.62		1.18	20857	20861
PL 40	OSP-P40	57	158	158	2074	on request	4.35 0.70		1.70	20858	20862
PL 50	OSP-P50	111	249	249	3111	on request	7.03 0.95		2.50	20859	20863

** Please use this order pattern: Order-No. + "stroke in mm" (5 digits)
Example: PROLINE guide without brake D16 mm, stroke 1000 mm: 20855-01000



Order Instructions- PROLINE





Recirculating Ball Bearing Guide **STARLINE**

Series STL 16 to 50 for Linear Drive

Features:

- Polished and hardened steel guide rail
- For very high loads in all directions
- High precision
- Integrated wiper system
- Integrated grease nipples
- Any length of stroke up to 3700 mm
- Anodized aluminium guide carriage

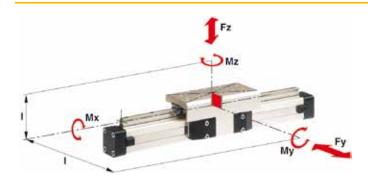
 dimensions compatible with OSP guides

 SLIDELINE and PROLINE
- Installation height (STL16 32) compatible with OSP guides SLIDELINE and PROLINE



Maximum speed
 STL16: v = 3 m/s
 STI 25 to 50: v = 5 m/s

Loads, Forces and Moments



Technical Data

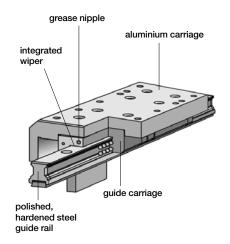
The table shows the maximal permissible loads. If multiple moments and forces act upon the cylinder simultaneously, the following equation applies:

$$\frac{\textbf{Mx}}{\textbf{Mx}_{max}} + \frac{\textbf{My}}{\textbf{My}_{max}} + \frac{\textbf{Mz}}{\textbf{Mz}_{max}} + \frac{\textbf{Fy}}{\textbf{Fy}_{max}} + \frac{\textbf{Fz}}{\textbf{Fz}_{max}} \leq 1$$

The sum of the loads should not exceed >1.

The table shows the maximum permissible values for light, shock-free operation, which must not be exceeded even under dynamic conditions.

For further technical information see catalogue P-A4P011GB



* Please note:

The mass of the carriage has to be added to the total moving mass when using the cushioning diagram

Series	For linear drive	N	Max. Momer [Nm]	nt		loads N]	witl	flinear drive nguide [kg]	Mass* guide carriage	Order-No ** STARLINE Guide without
		Mx	My	Mz	Fy	Fz	with increase per 100 mm stroke		[kg]	cylinder
STL 16	OSP-P16	15	30	30	1000	1000	0.598	0.210	0.268	21111
STL25	OSP-P25	50	110	110	3100	3100	1.733	0.369	0.835	21112
STL32	OSP-P32	62	160	160	3100	3100	2.934	0.526	1.181	21113
STL40	OSP-P40	150	400	400	4000	7500	4.452	0.701	1.901	21114
STL50	OSP-P50	210	580	580	4000	7500	7.361	0.936	2.880	21115

** Please use this order pattern: Order-No. + "stroke in mm" (5 digits) Example: STARLINE guide D16 mm, stroke 1000 mm: 21111-01000



Variable Stop Type VS16 to VS50

Arrangement with two variable stops

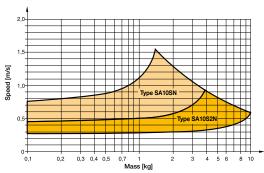
The variable stop Type VS provides simple stroke limitation. It can be retrofitted and positioned anywhere along the stroke length.

For every cylinder diameter two types of shock absorber are available – see "Shock Absorber Selection".

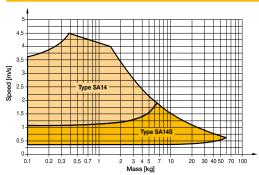
Mid-section supports and magnetic switches can still be fitted on the same side as the variable stop.

Depending on the application, two variable stops can be fitted if required.

Shock Absorber Selection in Dependence on Mass and Speed for Series OSP-STL16



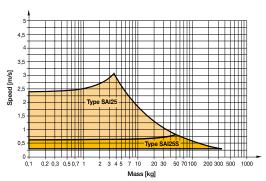
The values relate to an effective driving force of 78 N (6 bar) Shock Absorber Selection in Dependence on Mass and Speed for Series OSP-STL32



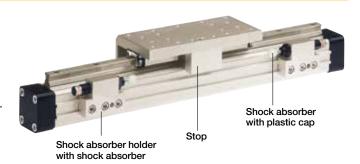
The values relate to an effective driving force of 420 N (6 bar)

Shock Absorber Selection in Dependence on

Mass and Speed for Series OSP-STL50



The values relate to an effective driving force of 1000 N (6 bar)

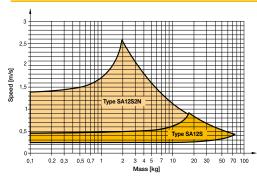


Shock Absorber Selection

The shock absorber is selected in dependence on the mass and speed.

The mass of the carrier itself must be taken into account.

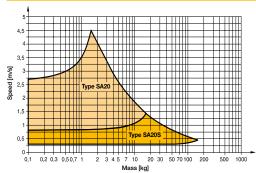
Shock Absorber Selection in Dependence on Mass and Speed for Series OSP-STL25



The values relate to an effective driving force of 250 N (6 bar)

Shock Absorber Selection in Dependence on

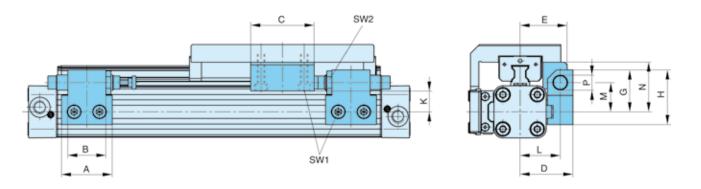
Mass and Speed for Series OSP-STL40



The values relate to an effective driving force of 640 N (6 bar)



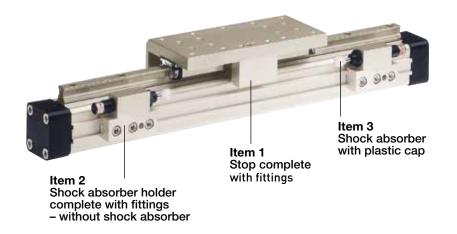
Dimensions - Variable Stop Type VS16 to VS50



Dimension Table [mm] - Variable Stop Type VS16 to VS50

Series	Туре	Α	В	С	D	E	G	н	K	L	М	N	Р	SW1	SW2
OSP-STL16	VS16	30	14	25	33	30	28	38	16.2	25.5	20.5	30	M10x1	4	12.5
OSP-STL25	VS25	40	30	50	41.5	37	33	43	18	31.5	23	39	M12x1	5	16
OSP-STL32	VS32	60	40	50	45.5	42	35	45	19	35.5	25	48	M14x1.5	5	17
OSP-STL40	VS40	84	52	60	64	59	48	63	25.6	50	34	58.6	M20x1.5	5	24
OSP-STL50	VS50	84	-	60	75	69	55	70	26.9	57	38	66.9	M25x1.5	5	30

Order information - Variable Stop Type VS16 to VS50 - without cylinder and without guide



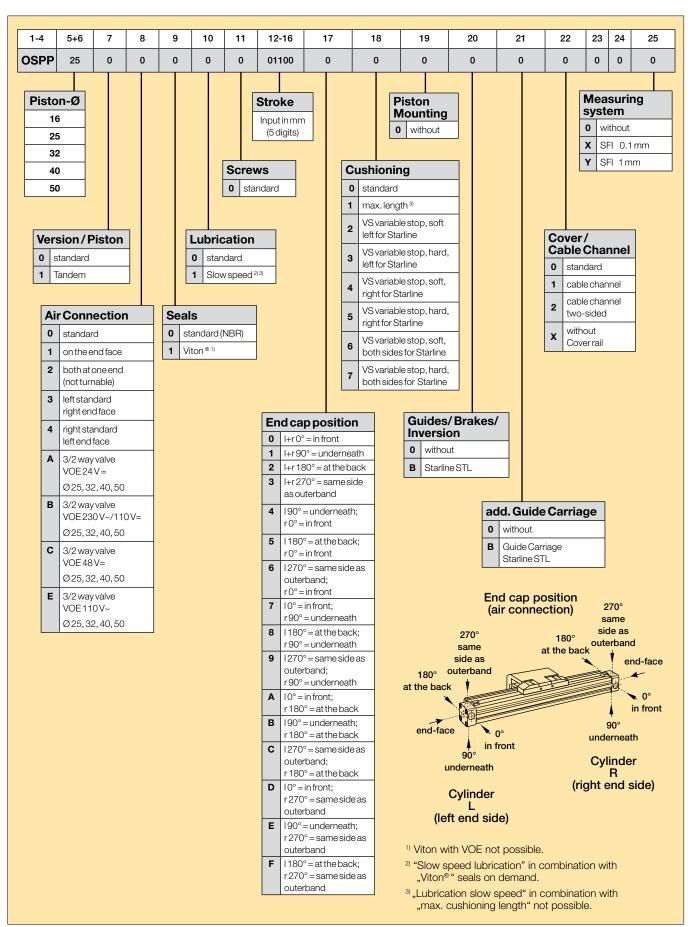
		Size									
Item	em Description	VS16		VS25		VS32		VS40		VS50	
	·	Туре	Order No.	Туре	Order No.	Туре	Order No.	Туре	Order No.	Туре	Order No.
1	Stop, complete	-	21196FIL	-	21197FIL	-	21198FIL	-	21199FIL	-	21200FIL
2	Shock absorber holder complete	-	21201FIL	-	21202FIL	-	21203FIL	-	21204FIL	-	21205FIL
3*	Shock absorber, soft	SA10SN	7718FIL	SA12S2N	7723FIL	SA14	7708FIL	SA20	7710FIL	SAI25	7712FIL
3	Shock absorber, hard	SA10S2N	7721FIL	SA12S	7707FIL	SA14S	7709FIL	SA20S	7711FIL	SAI25S	7713FIL

^{*}Shock absorber with plastic cap

Note: Order instructions for VS in combination with the cylinder and guide see page 150, pos. 18



Order Instructions- STARLINE



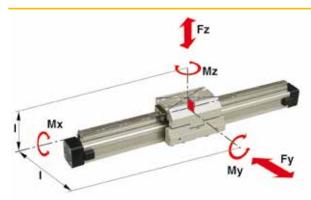


Recirculating Ball Bearing Guide Series KF 16 to 50 for Linear Drive

Features:

- Anodized aluminium guide carriage, the mounting dimensions correspond to FESTO Type: DGPL-KF
- Polished and hardened steel guide rail
- For high loads in all directions
- High precision
- Integrated wiper system
- Integrated grease nipples
- Any length of stroke up to 3700 mm

Loads, Forces and Moments



Technical Data

The table shows the maximal permissible loads. If multiple moments and forces act upon the cylinder simultaneously, the following equation applies:

$$\frac{\textbf{Mx}}{\textbf{Mx}_{max}} + \frac{\textbf{My}}{\textbf{My}_{max}} + \frac{\textbf{Mz}}{\textbf{Mz}_{max}} + \frac{\textbf{Fy}}{\textbf{Fy}_{max}} + \frac{\textbf{Fz}}{\textbf{Fz}_{max}} \leq 1$$

The sum of the loads should not exceed >1.

The table shows the maximum permissible values for light, shock-free operation, which must not be exceeded even under dynamic conditions.

For further technical information see catalogue P-A4P011GB



• Maximum speed

KF16, KF40: v = 3 m/s

KF25, KF32, KF50: v = 5 m/s

Variable Stop

The variable stop Type VS provides simple stroke limitation. It can be retrofitted and positioned anywhere along the stroke length. For every cylinder diameter two types of shock absorber are available. Mid-section supports and magnetic switches can still be fitted on the same side as the variable stop.

Depending on the application, two variable stops can be fitted if required.

Variable Stop Type VS16 to VS50

Arrangement with two variable stops



For shock absorber selection in dependence on mass and speed see page 148.

* Please note:

The mass of the carriage has to be added to the total moving mass when using the cushioning diagram

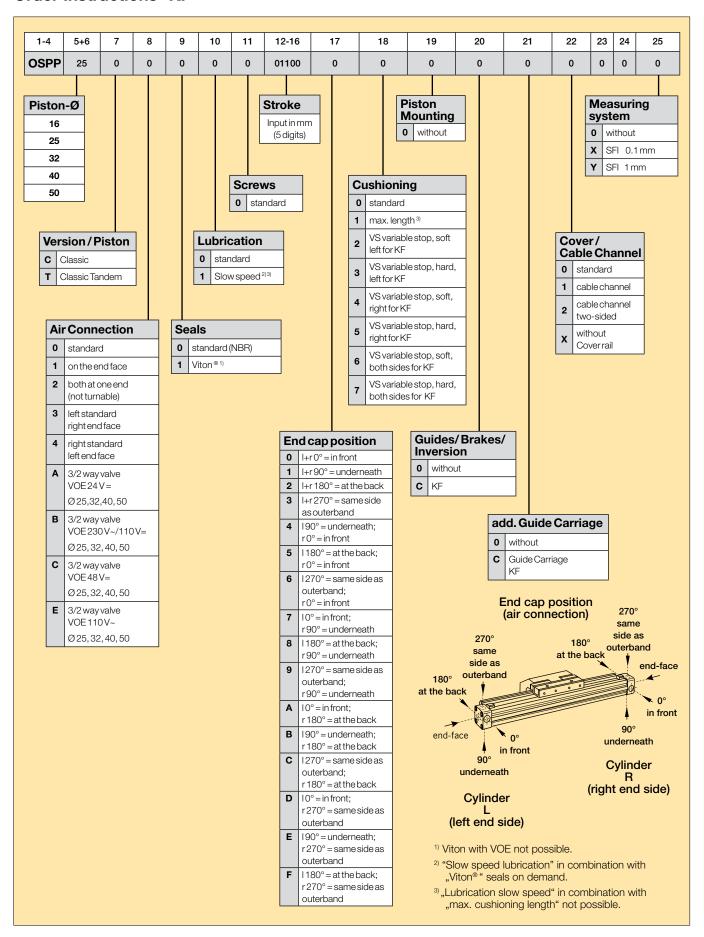
Series	For linear drive	Ма	ix. mom [Nm]	ent	_	loads V]		Mass of linear drive with guide [kg]		Groove stone	Orde	er-No.
		Mx	Му	Mz	Fy	Fz	with 0 mm stroke	increase per 100 mm stroke	[kg]	Thread size	Groove Stone	Guide KF without cylinder**
KF16	OSP-P16	12	25	25	1000	1000	0.558	0.21	0.228	-	-	21101
KF25	OSP-P25	35	90	90	3100	3100	1.522	0.369	0.607	M5	13508FIL	21102
KF32	OSP-P32	44	133	133	3100	3100	2.673	0.526	0.896	M5	13508FIL	21103
KF40	OSP-P40	119	346	346	4000	7100	4.167 0.701		1.531	M6	13509FIL	21104
KF50	OSP-P50	170	480	480	4000	7500	7.328	0.936	2.760	M8	13510FIL	21105

^{**} Please use this order pattern: Order-No. + "stroke in mm" (5 digits) Example: KF guide D16 mm, stroke 1000 mm: 21101-01000

Note: Order instructions for VS in combination with the cylinder and guide see page 152, pos.18



Order Instructions- KF





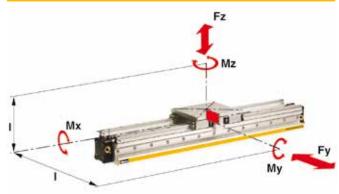
Heavy Duty Guide

Series HD 25 to 50 for Linear Drive

Features:

- Guide system: 4-row recirculating ball bearing guide
- Polished and hardened steel guide rail
- For highest loads in all directions
- Highest precision
- Integrated wiper system
- Integrated grease nipples
- Any lengths of stroke up to 3700 mm (longer strokes on request)
- Anodized aluminium guide carriage dimensions compatible with OSP guide GUIDELINE
- Maximum speed v = 5 m/s

Loads, Forces and Moments



Technical Data

The table shows the maximal permissible loads. If multiple moments and forces act upon the cylinder simultaneously, the following equation applies:

$$\frac{Mx}{Mx_{max}} + \frac{My}{My_{max}} + \frac{Mz}{Mz_{max}} + \frac{Fy}{Fy_{max}} + \frac{Fz}{Fz_{max}} \leq 1$$

The sum of the loads should not exceed >1.

The table shows the maximum permissible values for light, shock-free operation, which must not be exceeded even under dynamic conditions.

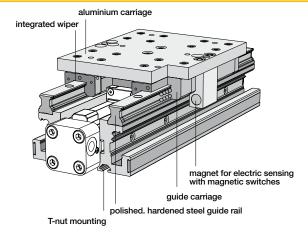
For further technical information see catalogue P-A4P011GB



Options:

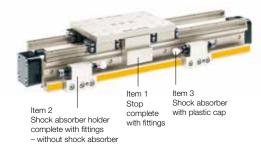
- With variable stop
- With intermediate stop module

Version with pneumatic linear drive series OSP-P



Variable Stop

Variable Stop Type VS25 to VS50



For shock absorber selection in dependence on mass and speed see page 148.

* Please note:

The mass of the carriage has to be added to the total moving mass when using the cushioning diagram

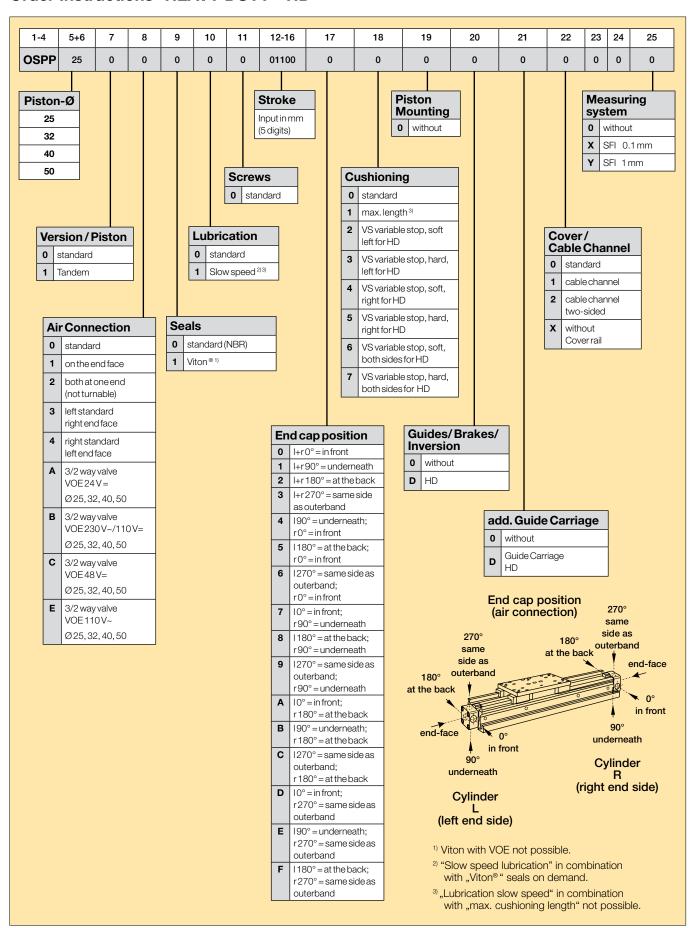
Series	For linear drive	N	Max. momer [Nm]	nt	Max. loads Mass of linear drive [N] with guide carriage [kg]			Mass* guide [kg]	Order-No.** HD Guide	
		Mx	Му	Mz	Fy	Fz	with increase 0 mm per stroke 100 mm stroke			without cylinder
HD 25	OSP-P25	260	320	320	6000	6000	3.065	0.924	1.289	21246
HD 32	OSP-P32	285	475	475	6000	6000	4.308	1.112	1.367	21247
HD 40	OSP-P40	800	1100	1100	15000	15000	7.901 1.748		2.712	21248
HD 50	OSP-P50	1100	1400	1400	18000	18000	11.648 2.180		3.551	21249

^{**} Please use this order pattern: Order-No. + "stroke in mm" (5 digits) Example: HD Guide D25 mm, stroke 1000 mm: 21246-01000

Note: Order instructions for VS in combination with HD guide see page 154, pos.18



Order Instructions- HEAVY DUTY - HD

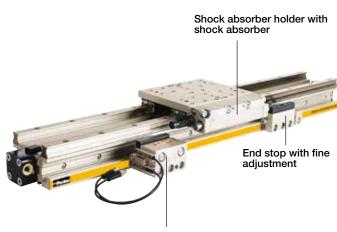




Intermediate Stop Module Type ZSM .. HD

The intermediate stop module ZSM allows the guide carriage to stop at any desired intermediate positions with high accuracy. It can be retrofitted. Depending on the application, i.e. the number of intermediate stops, one or more intermediate position stops can be used. The intermediate position stops can be retracted and extended without the need for the guide carriage to be moved back out of position.

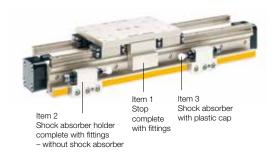
Therefore the guide carriage can be made to stop at the defined intermediate positions in any order.



Intermediate position stop complete with/without magnetic switch option

ORIGA intermediate stop module **ZSM**:

- Allows stopping at any intermediate positions
- Intermediate position stops can be located steplessly anywhere along the whole stroke length
- Movement to the next position without reverse stroke
- Compact unit
- Cost-effective positioning module without electrical or electronic components
- Option: end stop with fine adjustment



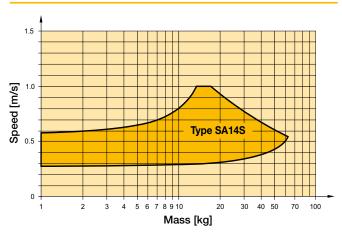
Operating information

Operating pressure range: 4 - 8 bar

Temperature range: -10°C to +70°C

Intermediate position grid 85 mm

Shock Adsorbers Type SA14S



The values relate to an effective driving force of 250 N (6 bar)

Order Instructions - Intermediate Stop Module - Type ZSM..HD

Item	Description	For intermediate stop module	Order-No.
1*	Shock absorber holder with shock absorber SA14S, both sides	ZSM25HD	21342BFIL
2*	Shock absorber holder with shock absorber SA14S, left	ZSM25HD	21342LFIL
3*	Shock absorber holder with shock absorber SA14S, right	ZSM25HD	21342RFIL
4	Intermediate position stop complete, without magnetic switch option	ZSM25HD	21343FIL
5	Intermediate position stop complete, with magnetic switch option	ZSM25HD	21344FIL
6	End stop with fine adjustment	ZSM25HD	21346FIL

^{*} The shock absorbers are installed in the shock absorber holder and adjusted in our workshop.

Note:

For movement onwards from the intermediate position, the intermediate position stop must advance. The intermediate position stop can only advance if both cylinder chambers of the OSP-P cylinder are pressurized. For further technical information see catalogue P-A4P011GB





Active Brakes and Passive Brakes

Active Brake

for pneumatic linear drive Series OSP-P Piston diameters 25 - 80 mm.

See page 157



Versions:

- ACTIVE Brake
- Plain bearing guide with integrated ACTIVE Brake
- Aluminium roller guide with integrated ACTIVE Brake
- Plain bearing guide with PASSIVE Brake
- Aluminium roller guide with PASSIVE Brake

Slideline with Active Brake

Plain bearing guide SLIDELINE - SL with integrated ACTIVE Brake Piston diameters 25 - 50 mm.

See page 141



Proline with Active Brake

Aluminium roller guide PROLINE - PL with integrated ACTIVE Brake Piston diameters 25 - 50 mm.

See page 145



Multibrake with Slideline MULTI BRAKE – PASSIVE Brake with plainbearing guide

SLIDELINE - SL Piston diameter 25 - 80 mm.

See page 158



Multibrake with Proline

MULTI BRAKE – PASSIVE Brake with aluminium roller guide PROLINE - PL Piston diameters 25 - 50 mm.

See page 159





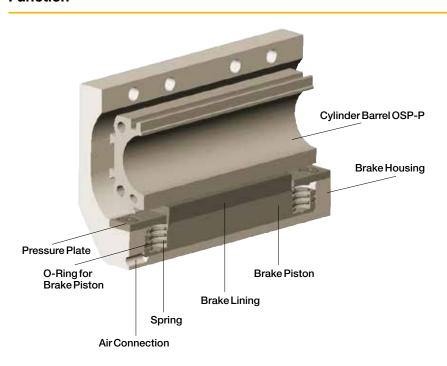
Active Brake Series AB 25 to 80 for Linear Drive

Features:

- Actuated by pressurisation
- Released by spring actuation
- Completely stainless version
- Holds position, even under changing load conditions



Function



Forces and Weights

					Mass [kg]	
Series	Forlinear	Max. braking	Brake pad way	Linear dri	ve with brake	
Series	drive	force [N] (1	[mm]	0 mm stroke	increase per 100 mm stroke	Brake*
AB 25	OSP-P25	350	2.5	1.0	0.197	0.35
AB 32	OSP-P32	590	2.5	2.02	0.354	0.58
AB 40	OSP-P40	900	2.5	2.83	0.415	0.88
AB 50	OSP-P50	1400	2.5	5.03	0.566	1.50
AB 63	OSP-P63	2170	3.0	9.45	0.925	3.04
AB 80	OSP-P80	4000	3.0	18.28	1.262	5.82

(1 -at 6 bar both chambers pressurised

with 6 bar

Braking surface dry
- oil on the braking surface will
reduce the braking force

* Please Note:

The mass of the brake has to be added to the total moving mass when using the cushioning diagram.

For further technical information see catalogue P-A4P011GB

Note:

For combinations Active Brake AB + SFI-plus + Magnetic Switch contact our technical department please.

Active brake in combination with Basic Cylinder see page 132, pos.20



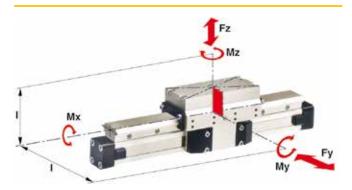
Multi-Brake Passive Brake

with plain bearing guide Slideline SL Series MB-SL 25 to 80 for Linear Drive

Features:

- Brake operated by spring actuation
- Brake release by pressurisation
- Anodised aluminium rail, with prism shaped slide elements
- Adjustable plastic slide elements
- Composite sealing system with plastic and felt wiper elements to remove dirt and lubricate the slideway
- Replenishable guide lubrication by integrated grease nipples
- Blocking function in case of pressure loss
- Intermediate stops possible

Loads, Forces and Moments

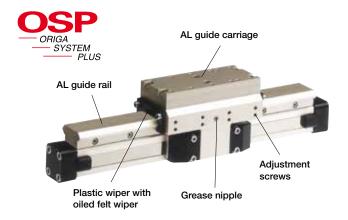


Technical Data

The table shows the maximum values for light, shock-free operation, which must not be exceeded even in dynamic operation.

Load and moment data are based on speeds v < 0.2 m/s. Operating pressure 4.5 - 8 bar A pressure of 4.5 bar is required to release the brake.

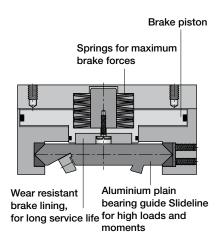
For further technical information see catalogue P-A4P011GB



Function:

The Multi-Brake is a passive device. When the air pressure is removed the brake is actuated and movement of the cylinder is blocked. The brake is released by pressurisation. The high friction, wear resistant brake linings allow the Multi-Brake to be used as a dynamic brake to stop cylinder movement in the shortest possible time. The powerful springs also allow the Multi-Brake to be used effectively in positioning applications.

Function



* Please note:

in the cushioning diagram, the mass of the guide carriage has to be added to the total moving mass.

1) Braking surface dry – oil on the braking surface will reduce the braking force

Series	Forlinear drive	Ма	x. mome [Nm]	ents	Max. loads [N]	Max. brake force [N] 1)	Mass of linear drive with guide [kg]		Mass ²⁾ guide carriage	Order-No. ** MB-SL Guide with
		Mx	My	Mz	Fy, Fz		with increase per 0 mm stroke 100 mm stroke		[kg]	passivebrake without cylinder*
MB-SL25	OSP-P25	14	34	34	675	470	2.04	0.39	1.10	20796
MB-SL32	OSP-P32	29	60	60	925	790	3.82	0.65	1.79	20797
MB-SL40	OSP-P40	50	110	110	1600	1200	5.16	0.78	2.34	20798
MB-SL50	OSP-P50	77	180	180	2000	1870	8.29	0.97	3.63	20799
MB-SL63	OSP-P63	120	260	260	2500	2900	13.31 1.47		4.97	20800
MB-SL80	OSP-P80	120	260	260	2500	2900	17.36 1.81		4.97	20846

^{**} Please use this order pattern: Order-No. + "stroke in mm" (5 digits)
Example: MB-SL guide with passive brake D 25 mm, stroke 1000 mm: 20796-01000

MB-SL in combination with cylinder see page142, pos. 20



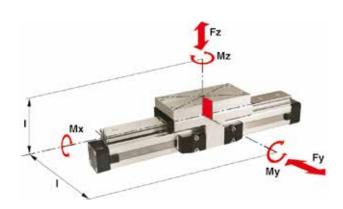
Multi-Brake Passive Brake

with Aluminium Roller Guide Proline PL Series MB-PL 25 to 50 for Linear Drive

Features:

- Brake operated by spring actuation
- Brake release by pressurisation
- Composite sealing system with plastic and felt wiper elements to remove dirt and lubricate the slideway
- Blocking function in case of pressure loss
- Intermediate stops possible

Loads, Forces and Moments



Technical Data

The table shows the maximal permissible loads. If multiple moments and forces act upon the cylinder simultaneously, the following equasion applies:

$$\frac{\text{Mx}}{\text{Mx}_{\text{max}}} + \frac{\text{My}}{\text{My}_{\text{max}}} + \frac{\text{Mz}}{\text{Mz}_{\text{max}}} + \frac{Ly}{Ly_{\text{max}}} + \frac{Lz}{Lz_{\text{max}}} \leq 1$$

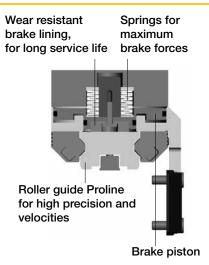
The sum of the loads should not exceed >1. With a load factor of less than 1, service life is 8000 km



Function:

The Multi-Brake is a passive device. When the air pressure is removed the brake is actuated and movement of the cylinder is blocked. The brake is released by pressurisation. The high friction, wear resistant brake linings allow the Multi-Brake to be used as a dynamic brake to stop cylinder movement in the shortest possible time. The powerful springs also allow the Multi-Brake to be used effectively in positioning applications.

Function



The table shows the maximum permissible values for light, shock-free operation, which must not be exceeded even under dynamic conditions.

Operating Pressure 4.5 - 8 bar. A pressure of min. 4.5 bar release the brake.

For further technical information see catalogue P-A4P011GB

Series	Forlinear drive	Max. moments [Nm]			Max. loads [N]	Max. brake force [N] 1)	Mass of linear drive with guide [kg]		Mass ²⁾ guide carrriage	Order-No.** MB-PL Guidewith
		Mx	Му	Mz	Fy, Fz		with 0 mm stroke	increase per 100 mm stroke	[kg]	passivebrake without cylinder*
MB-PL25	OSP-P25	16	39	39	857	315	2.14	0.40	1.24	20864
MB-PL32	OSP-P32	29	73	73	1171	490	4.08	0.62	2.02	20865
MB-PL40	OSP-P40	57	158	158	2074	715	5.46	0.70	2.82	20866
MB-PL50	OSP-P50	111	249	249	3111	1100	8.60	0.95	4.07	20867

** Please use this order pattern: Order-No. + "stroke in mm" (5 digits)
Example: MB-PL guide with passive brake, D25 mm, stroke 1000 mm: 20864-01000

MB-PL in combination with cylinder see page 146, pos. 20



Linear Drive Accessories (Mountings and Magnetic Switches) Series OSP-P

Description
Overview
Clevis Mounting
End Cap Mountings
End Cap Mountings (for Linear Drives with guides)
Mid-Section Support
Mid-Section Support (for Linear Drives with guides)
Inversion Mounting
Adaptor Profile
T-Slot Profile
Connection Profile
Duplex Connection
Multiplex Connection
Magnetic Switch, standard version
Magnetic Switch for T-Nut mounting
Magnetic Switch ATEX-version (Ex)
Cable Cover



See Catalogue P-A4P011GB

Origa - Sensoflex

Displacement measuring system for automated movement

Series SFI-plus (Incremental measuring system)



Characteristics:

- Contactless magnetic displacement measurement system
- Displacement length up to 32 m
- Resolution 0.1 mm (option: 1 mm)
- Displacement speed up to 10m/s
- For linear and non-linear rotary motion
- Suitable for almost any control or display unit with a counter input

For further technical information see catalogue P-A4P011GB

The SFI-plus magnetic displacement measuring system consists of 2 main components.

- Measuring Scale Self-adhesive magnetic measuring scale
- Sensing Head
 Converts the magnetic poles into electrical signals
 which are then processed by counter inputs down
 stream

(e.g. PLC, PC, digital counter)

Note: Order instructions in combination with basic cylinder see page 132, pos.25

